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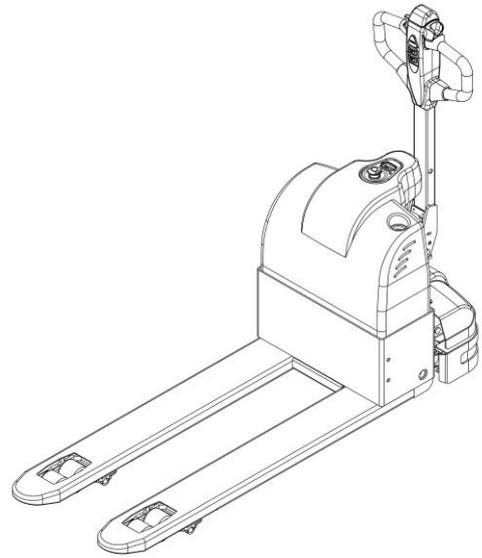
Print Date:

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**Electric Pallet Truck EPT15**

**PARTS MANUAL**

502346020101



Version: V01

Truck Identification Number From:

Parts Manual: EPT15-PM01EN

Please order spare parts from authorized dealers of our company.

In order to avoid wrong delivery, all the orders for spare parts should specify the following items:

- Truck model, identification number and manufacture year.
- Orders for spare parts of mast, hydraulic transmission unit, steering axle, motor, etc. shall indicate the manufacture number of these parts.
- Codes for our company spare parts are shown in the table of parts manual. Please also pay attention to the description of supply status, order quantity, etc. (check the number listed in "Mark" column of the parts manual).

"Mark" Column:

The unmarked indicates the parts are in short supply cycle.

Number 1: supply as package. Indicating these that parts are small parts and seal parts, which are supplied in package unit and in short supply cycle.

Number 2: supply with constraints. Indicating that these spare parts are not in stock and will be prepared for production after receiving the order from customers, which are in long supply cycle.

Number 3: phasing-out supply. Indicating that these parts will be replaced by new parts due to technical improvements and the current stock will not be available when these parts run out. Please check the description of technical improvements notice.

Number 4: supply as assembly. Indicating that these parts are assembly parts defined by manufacture process, which cannot be supplied as a single part.

Number 5: check other tables.

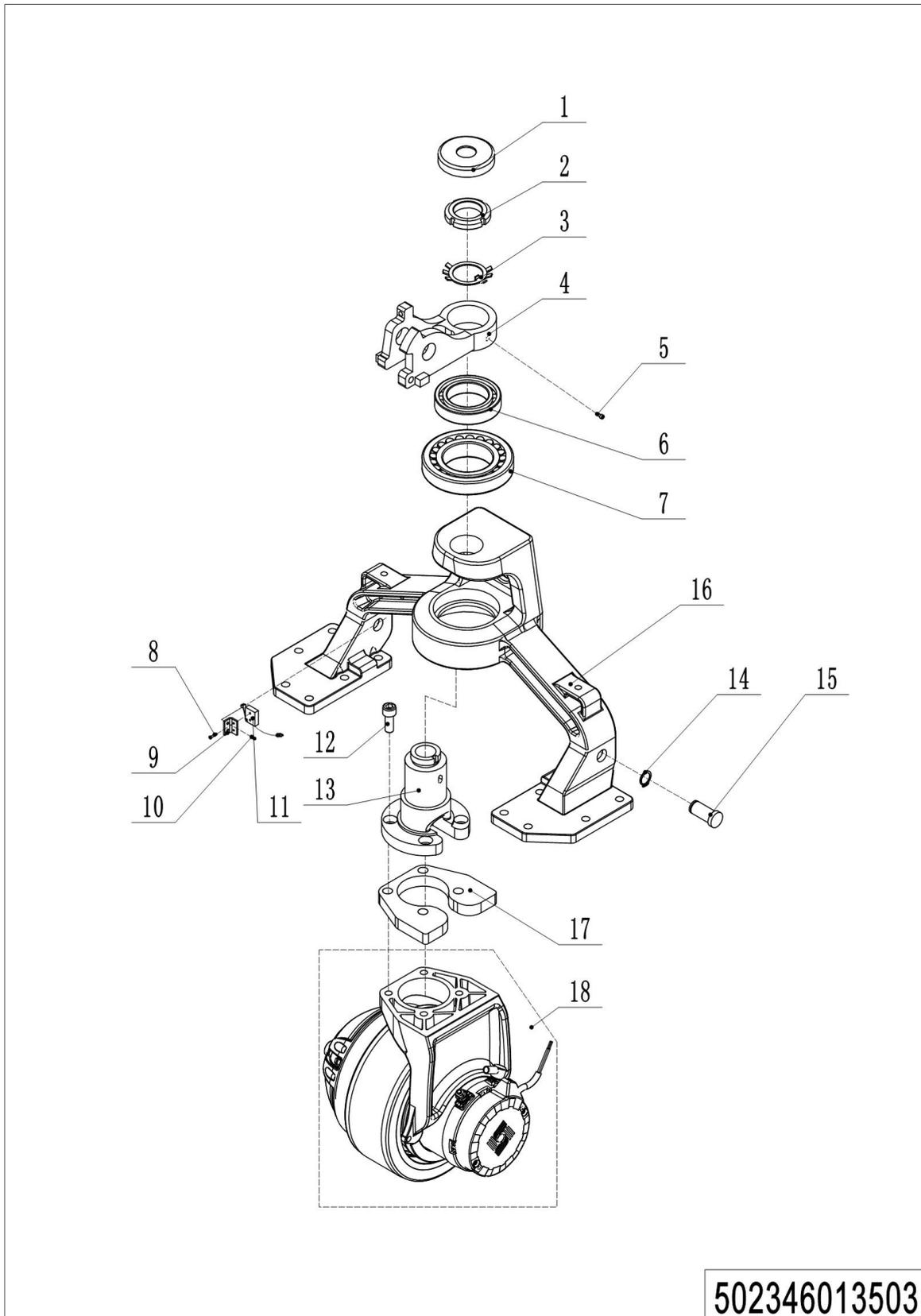
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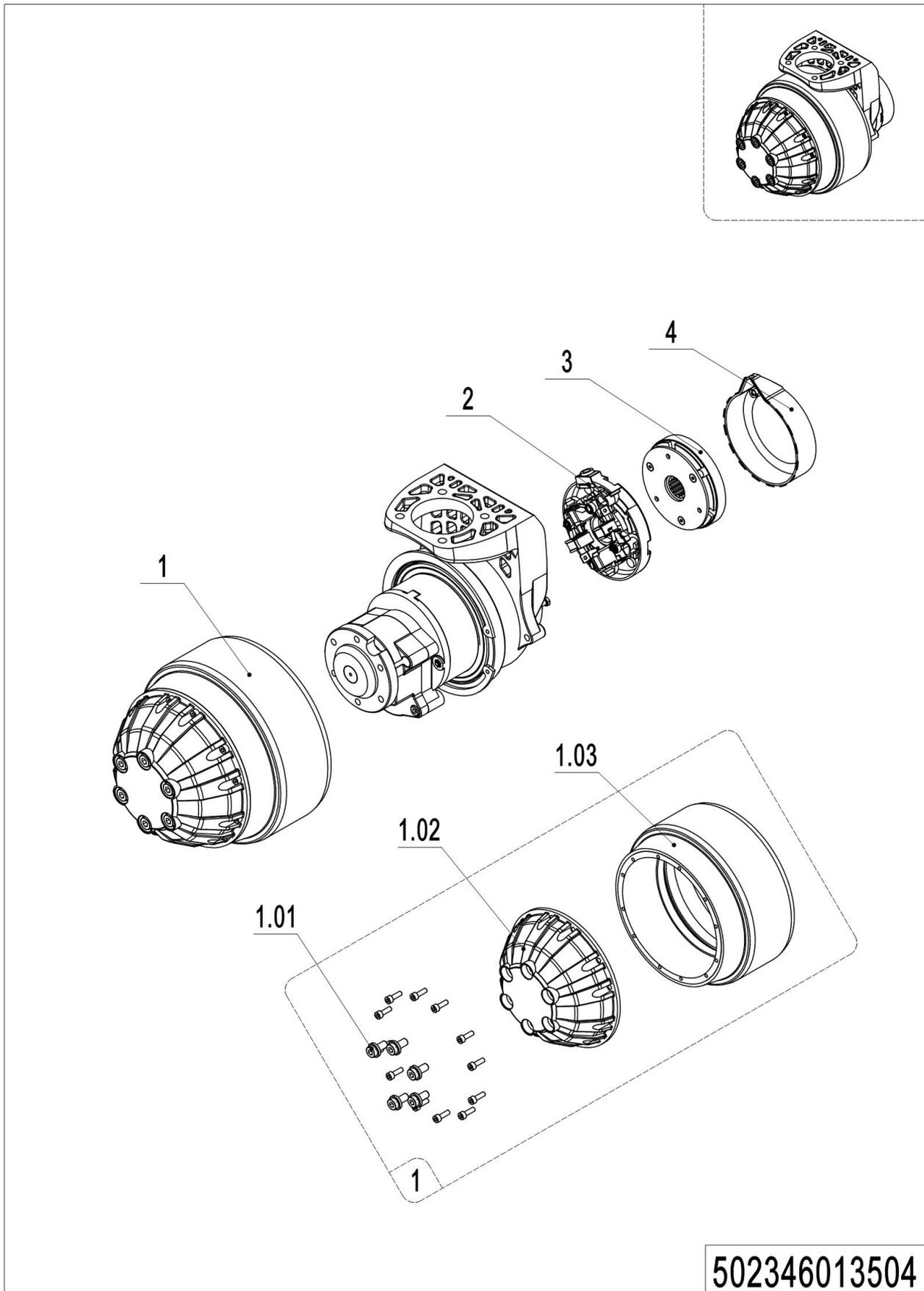
## Chapter 1: Drive System

### 01 Drive Unit Steering (502346013503)



## 01 Drive Unit Steering (502346013503)

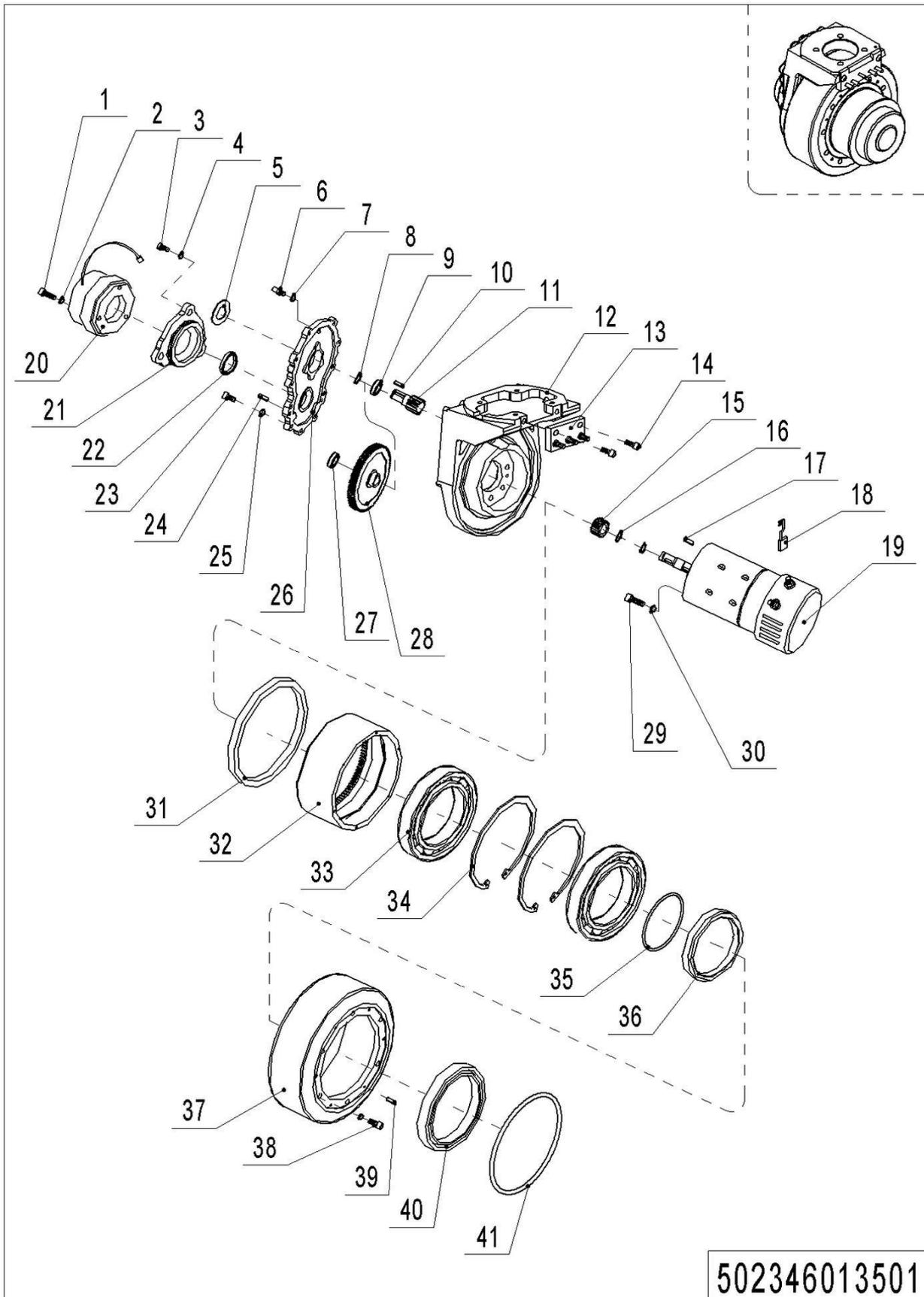
No.	Item Code	Mark	Item Description	Qty.	Substitute	Note
1	502313520009	2	Jacket	1		
2	910300800007	2	Nut	1		
3	910400900007	2	Lock Washer	1		
4	502313520001	2	Bracket	1		
5	910200200035	1	Screw	1		
6	910700200009	2	Bearing	1		
7	910700600006	2	Bearing	1		
8	910200500003	1	Screw	2		
9	502313520004	2	Mounting Plate	1		
10	910200500021	1	Screw	2		
11	502313510002		Microswitch	1		
12	910200200075	1	Screw	4		AMER Rubber
12	910200200079	1	Screw	4		AMER PU
12	910200200076	1	Screw	4		BT
13	502313520003	2	Flange	1		
14	910401300007	1	Circlip	2		
15	502338520037	2	Pin	2		
16	502313510000	2	Wheel Mount	1		
17	502313520018	2	Mounting Plate	1		AMER PU
18	940900100001	2	Drive Unit	1		AMER PU
18	940900100002	2	Drive Unit	1		AMER Rubber
18	940900100003	2	Drive Unit	1		BT

**02 Drive Assembly(502346013504)**

## 02 Drive Assembly (502346013004)

No.	Item Code	Mark	Item Description	Qty.	Substitute	Note
--	940900100001	2	Drive Unit	1		AMER PU
--	940900100002	2	Drive Unit	1		AMER Rubber
1	502398510001	2	Cover Kit	1		AMER PU
1	502398510000	2	Cover Kit	1		AMER Rubber
1.01	502398510007	2	Screw	1		
1.02	502398520004	2	Cover Kit	1		
1.03	502398520002		Tyre	1		AMER PU
1.03	502398520003		Tyre	1		AMER Rubber
2	502398510006	2	End Cap	1		
3	502398510005	2	Brake	1		
4	502398520001	2	Brake Cover	1		

### 03 Drive Assembly(BT)(502346013501)

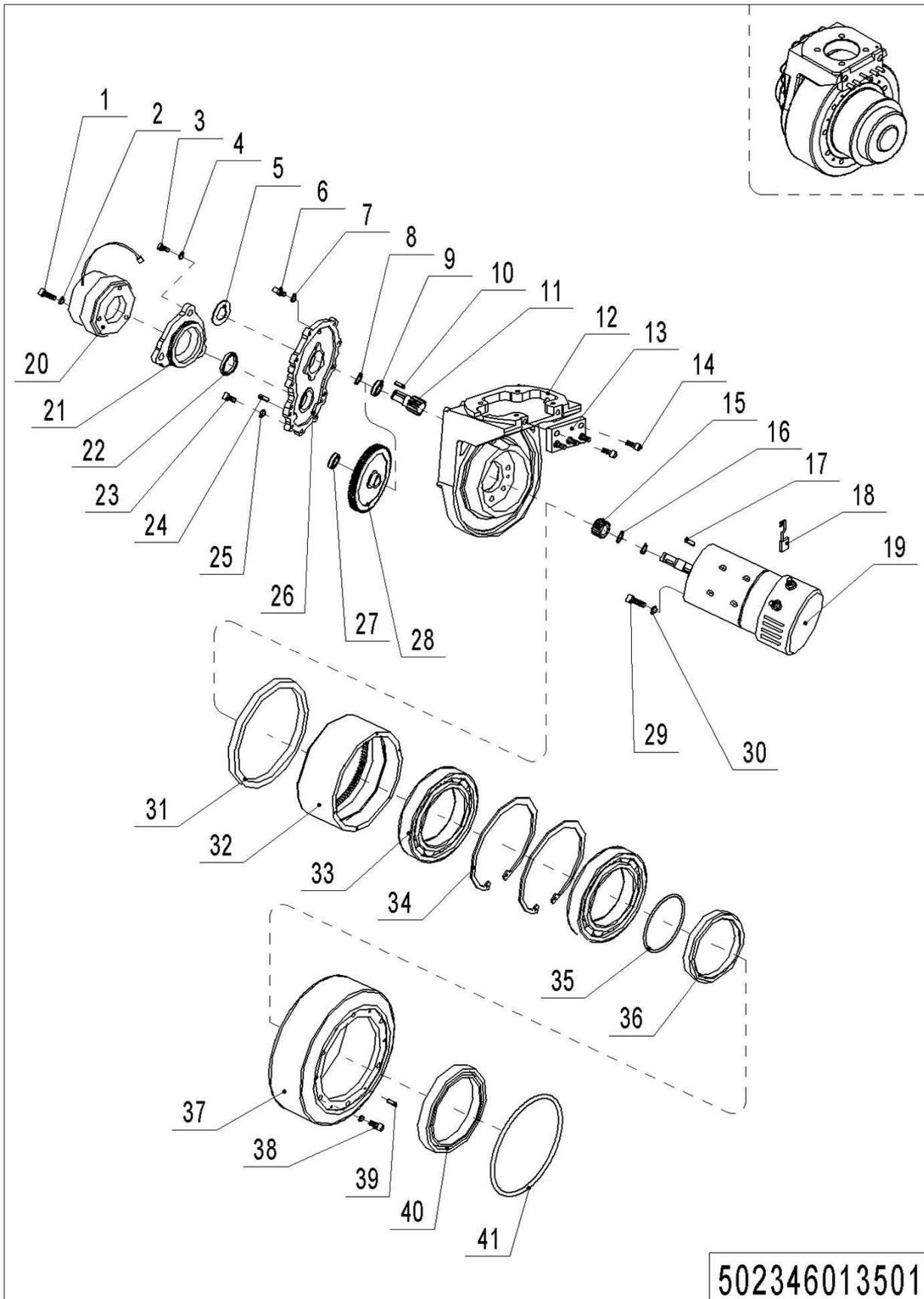


### 03 Drive Assembly(BT) (502346013001)

1= Supply as package. 2= Supply with constraints. 3= Phasing-out supply. 4= Supply as assembly. 5= Check other tables.

No.	Item Code	Mark	Item Description	Qty.	Substitute	Note
---	940900100003	2	Drive Unit	1		BT
1	910200200019	2	Screw	3		
2	910400500003	2	Spring Washer	3		
3	910200300015	2	Screw	1		
4	910400500004	2	Spring Washer	1		
5	532098520026	2	Cover	1		
6	532098520028	2	Filler Pug	1		
7	910800900006	2	Bonded Washer	1		
8	910401300008	2	Circlip	2		
9	910700200018	2	Bearing	1		
10	910600800006	2	Flat Key	1		
11	532098520011	2	Gear Shaft	1		
12	532098520012	2	Gearbox	1		
13	532098520029	2	Fixing Plate	1		
14	910200300013	2	Screw	2		
15	532098520013	2	Gear	1		
16	910401300006	2	Circlip	1		
17	910600800005	2	Flat Key	1		
18	532098520032		Carbon Brush	1		
19	532098510011	2	Motor	1		
20	532098520025	2	Brake	1		
21	532098520027	2	Jacket	1		
22	532098520024	2	Sealing Ring	1		
23	910200200035	2	Screw	11		
24	910600200003	2	Cylindrical Pin	2		
25	910400500005	2	Spring Washer	11		
26	532098520023	2	Gear Box Cover	1		
27	910700200046	2	Bearing	1		
28	532098520016	2	Gear	1		
29	910200200058	2	Screw	5		

### 03 Drive Assembly(BT)(502346013501)Continuation



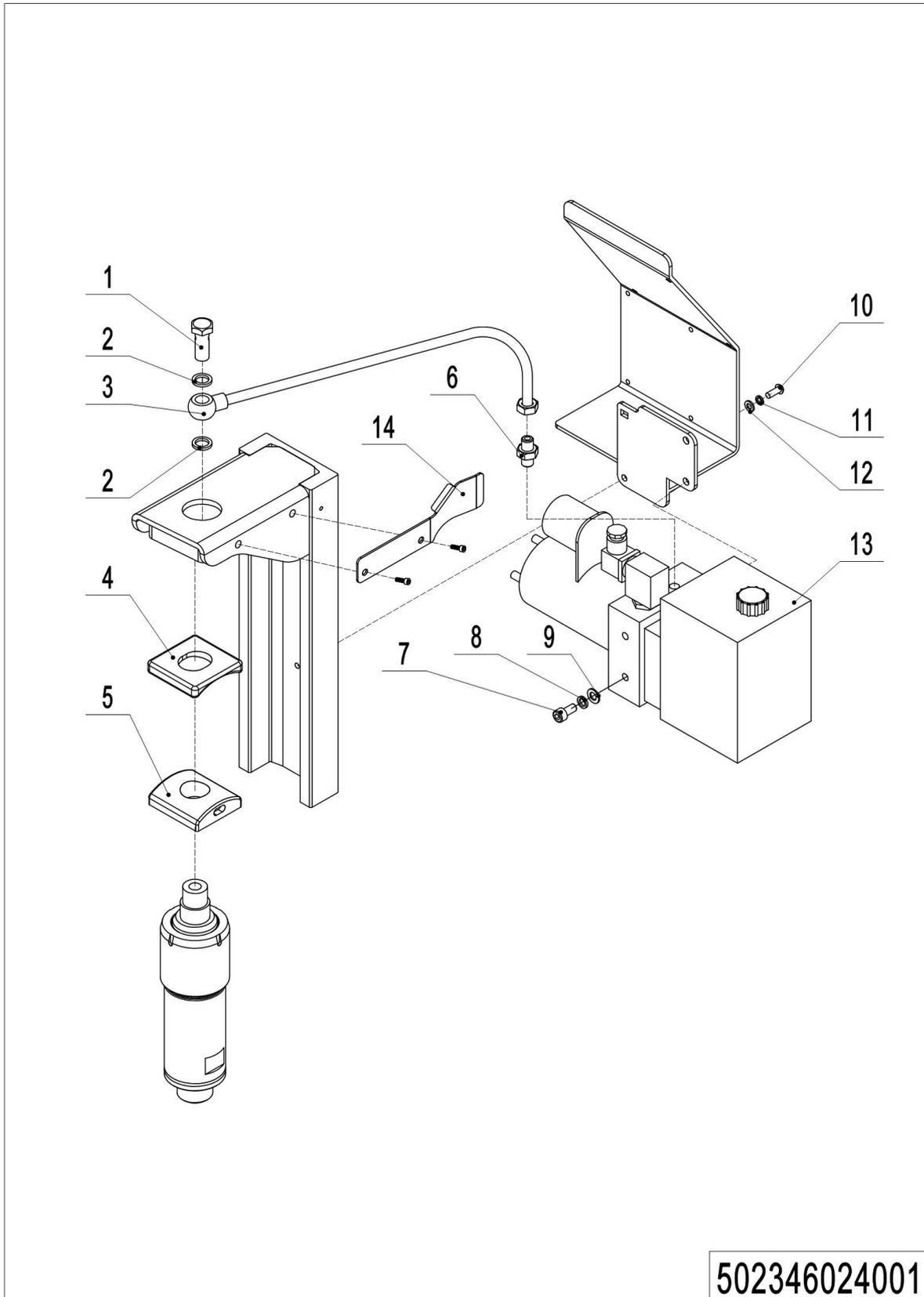
### 03 Drive Assembly(BT) (502346013001)Continuation

1= Supply as package. 2= Supply with constraints. 3= Phasing-out supply. 4= Supply as assembly. 5= Check other tables.

No.	Item Code	Mark	Item Description	Qty.	Substitute	Note
30	532098520015	2	Washer	5		
31	910800700006	2	Oil Seal	1		
32	532098520018	2	Gear Ring	1		
33	910700200044	2	Bearing	2		
34	910401300031	2	Circlip	2		
35	910800100091	2	O-Ring	1		
36	532098520019	2	Mounting Base	1		
37	532098520020	2	Wheel	1		
38	532098520021	2	Screw	10		
39	910600100010	2	Cylindrical Pin	2		
40	532098520022	2	Sealing Ring	1		
41	910800100092	2	O-Ring	1		

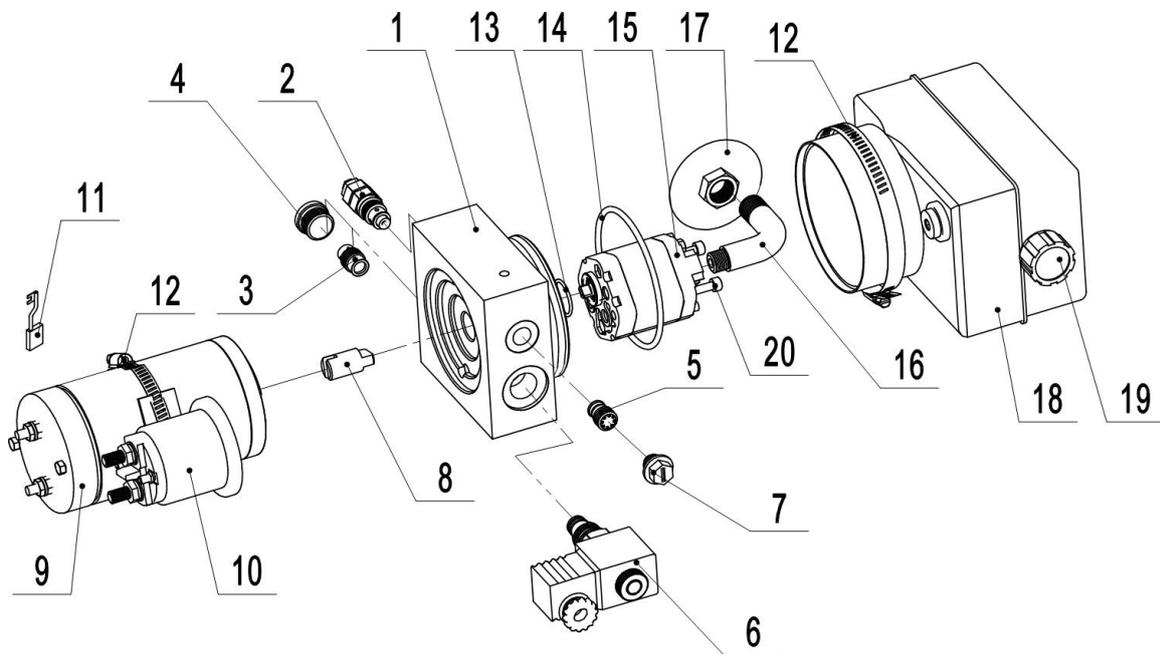
## Chapter 2: Hydraulic System

### 01 Hydraulic Components(502346024001)



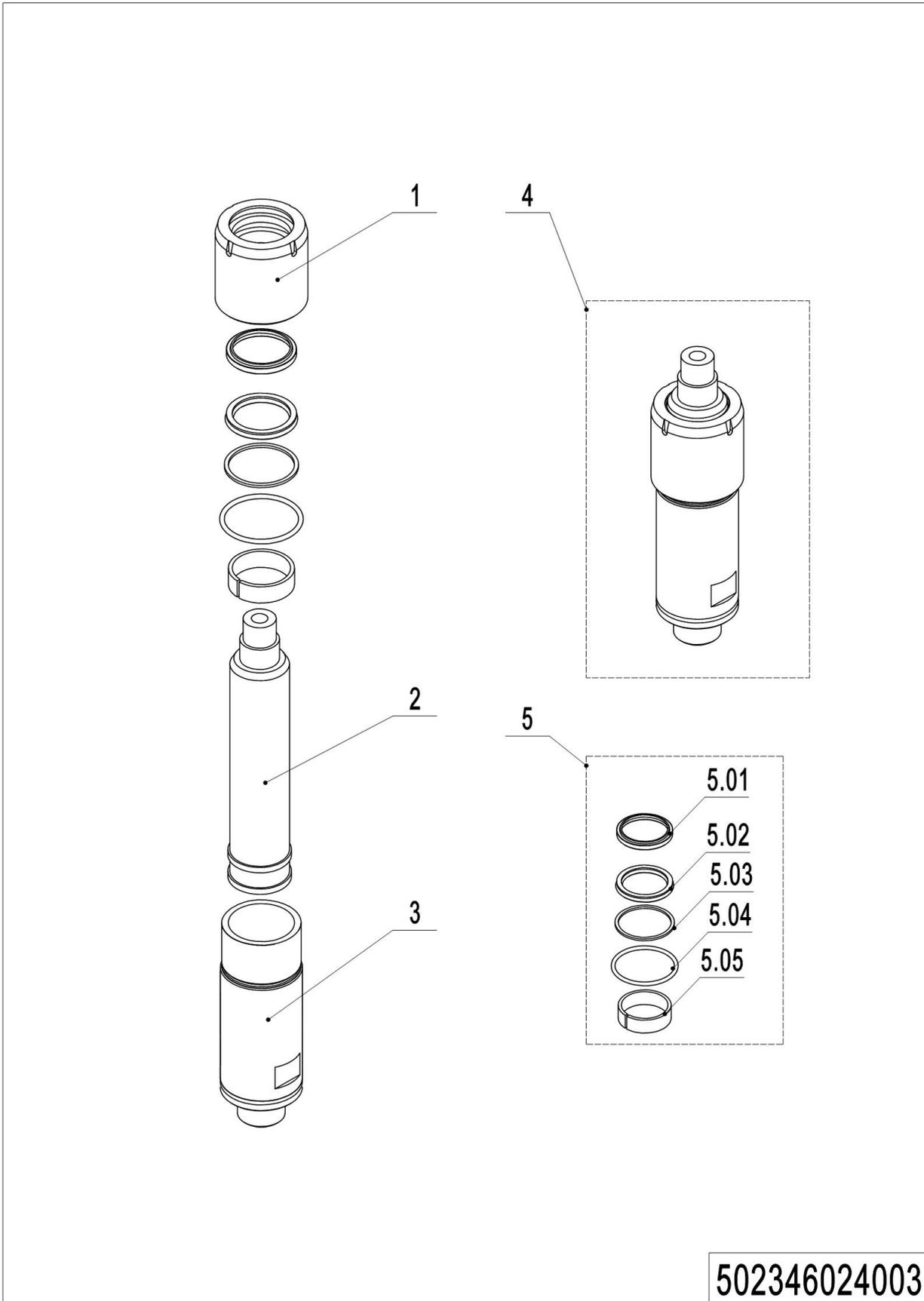
## 01 Hydraulic Components (502346024001)

No.	Item Code	Mark	Item Description	Qty.	Substitute	Note
1	911300200003	2	Hinge Bolt	1		
2	910800900003		Bonded Washer	2		
3	502324010002	2	Hose	1		
4	502324020006	2	Support base	1		
5	502324020007	2	Block	1		
6	950400300003	2	Joint	1		
7	910200200057	1	Screw	2		
8	910400500006	1	Spring Washer	2		
9	910400100006	1	Flat Washer	2		
10	910200300018	1	Screw	1		
11	910400500005	1	Spring Washer	1		
12	910400100005	1	Flat Washer	1		
13	950900100019	2	Pump Unit	1		
14	502324020008	2	Fixing Plate	1		

**02 Hydraulic Unit(502346024002)****502346024002**

## 02 Hydraulic Unit(502346024002)

No.	Item Code	Mark	Item Description	Qty.	Substitute	Note
--	950900100019	2	Pump Unit	1		
1	502398520033	2	Valve Block	1		
2	504498510015	2	Overflow Valve	1		
3	505698520041	2	Valve	1		
4	502398520034	2	End Cap	1		
5	503224010004	2	Check Valve	1		
6	504498510011	2	Magnetic Valve	1		
7	502398520035	2	End Cap	1		
8	502398520036	2	Coupling	1		
9	505698520035	2	Motor	1		
10	502398510027	2	Relay	1		
11	502398520037		Carbon Brush	1		
12	454098520010	2	Hoop	2		
13	910800100063	2	O-Ring	1		
14	910800100064	2	O-Ring	1		
15	504498510013	2	Gear Pump	1		
16	502398520038	2	Elbow	1		
17	454098520003	2	Filter	1		
18	502398520039	2	Tank	1		
19	504498520029	2	Cap-Tank	1		
20	910200200023	2	Screw	2		

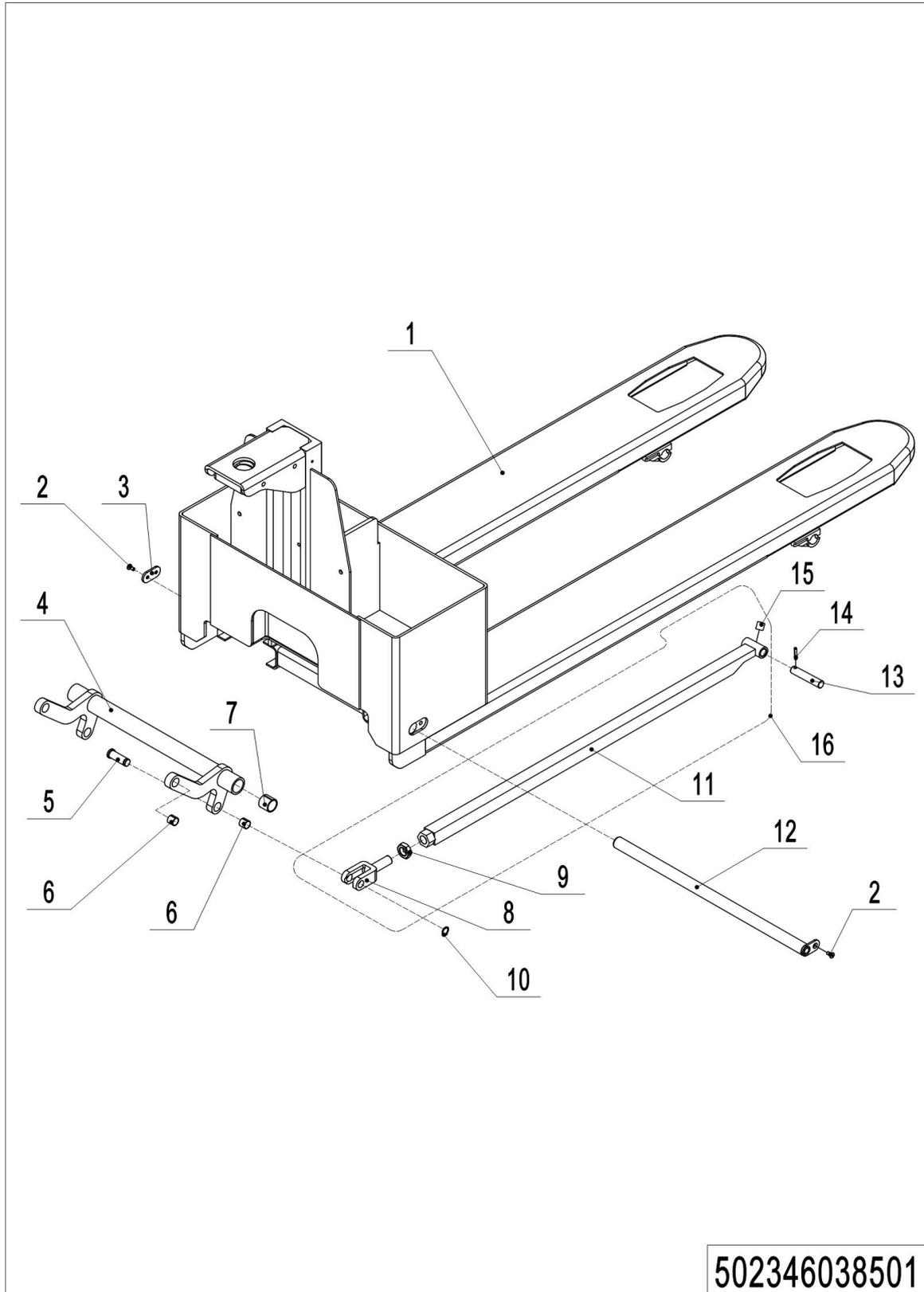
**03 Cylinder (502346024003)**

## 03 Cylinder (502346024003)

No.	Item Code	Mark	Item Description	Qty.	Substitute	Note
1	502324020004	2	End Cap	1		
2	502324020003	2	Piston Rod $\Phi$ 45x203	1		
3	502324010001	2	Cylinder Tube	1		
4	502324010000	2	Cylinder	1		
5	502398510025		Seal Kit	1		
5.01	910800400008		Wiper Seal	1		
5.02	910800300010		Seal Ring	1		
5.03	502324020005		Sealing Gasket	1		
5.04	910800100028		O-Ring	1		
5.05	910800500005		Support Ring	1		

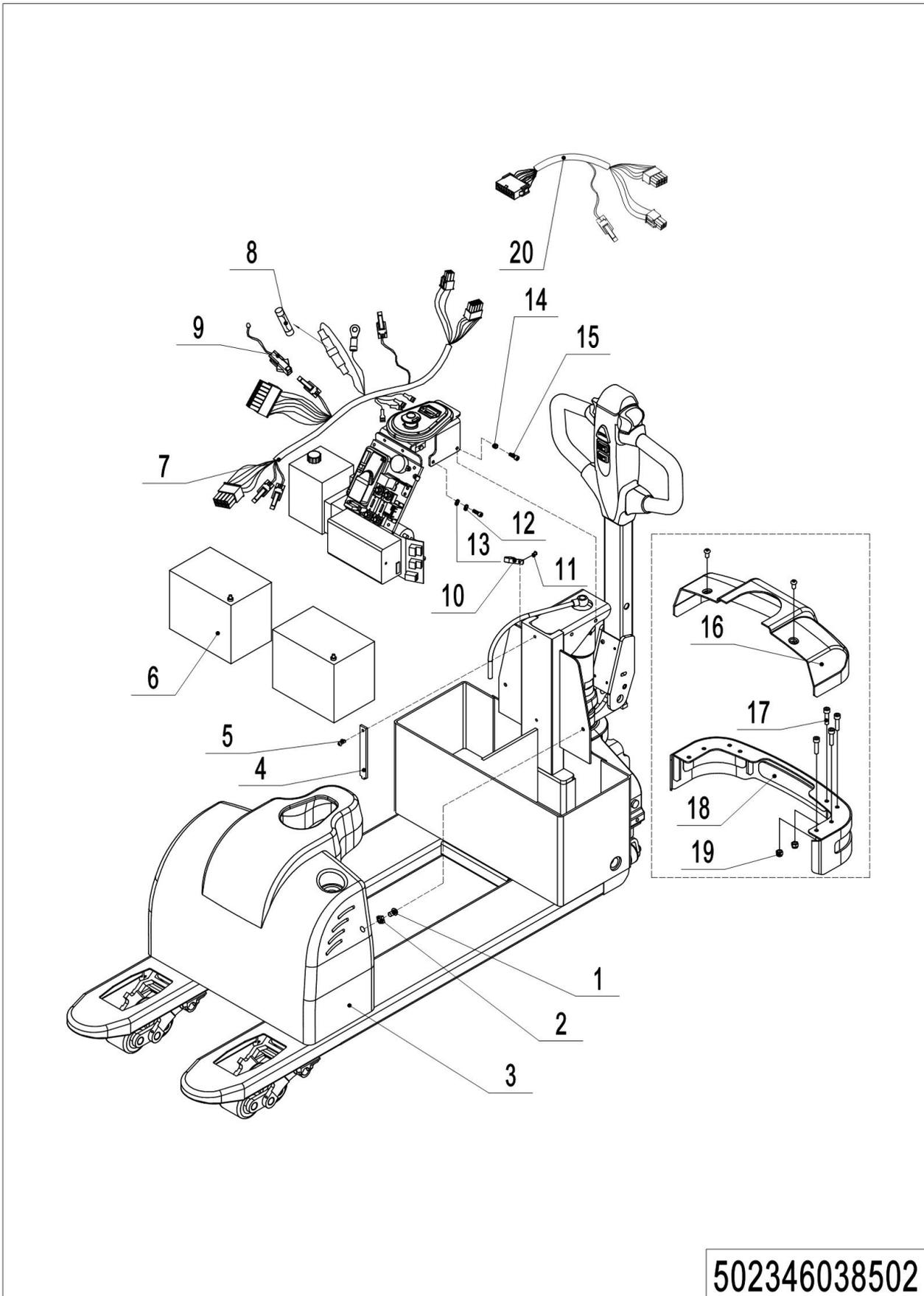
## Chapter 3: Truck Frame

### 01 Truck Frame (502346038501)



## 01 Truck Frame (502346038501)

No.	Item Code	Mark	Item Description	Qty.	Substitute	Note
1	502338510000	2	Chassis (EU540x1150)	1		
1	502338510007	2	Chassis (EU540x1220)	1		
1	502338510027	2	Chassis (US540x1150)	1		
1	502338510028	2	Chassis (US540x1220)	1		
1	502338510029	2	Chassis (US540x1000)	1		
1	502338510017	2	Chassis (US685x1150)	1		
1	502338510021	2	Chassis (US685x1220)	1		
1	502338510011	2	Chassis (EU540x800)	1		
2	941100300001	1	Screw	3		
3	505638520031	2	Fixing Plate	1		
4	502338510003	2	Rise Arm	1		
4	502338510019	2	Rise Arm	1		
5	502338520026	2	Pin	2		
6	940500100006		Bushing	4		
7	940500100032		Bushing	2		
8	502338520027	2	Push Rod Fork	2		
9	910300400008	2	Nut	2		
10	910401300007	1	Circlip	2		
11	502338510005	2	Push Rod (1150)	2		
11	502338510008	2	Push Rod (1220)	2		
11	502338510012	2	Push Rod (800)	2		
11	502338510016	2	Push Rod (1000)	2		
12	502338510006	2	Pin	1		
12	502338510020	2	Pin	1		
13	502338520030	2	Axle	2		
14	910600500002	1	Spring Pin	2		
15	911200100001	1	Oil Cup	2		
16	502398510021	2	Push Rod Kit (1150)	2		
16	502398510022	2	Push Rod Kit (1220)	2		
16	502398510023	2	Push Rod Kit (800)	2		
16	502398510024	2	Push Rod Kit (1000)	2		

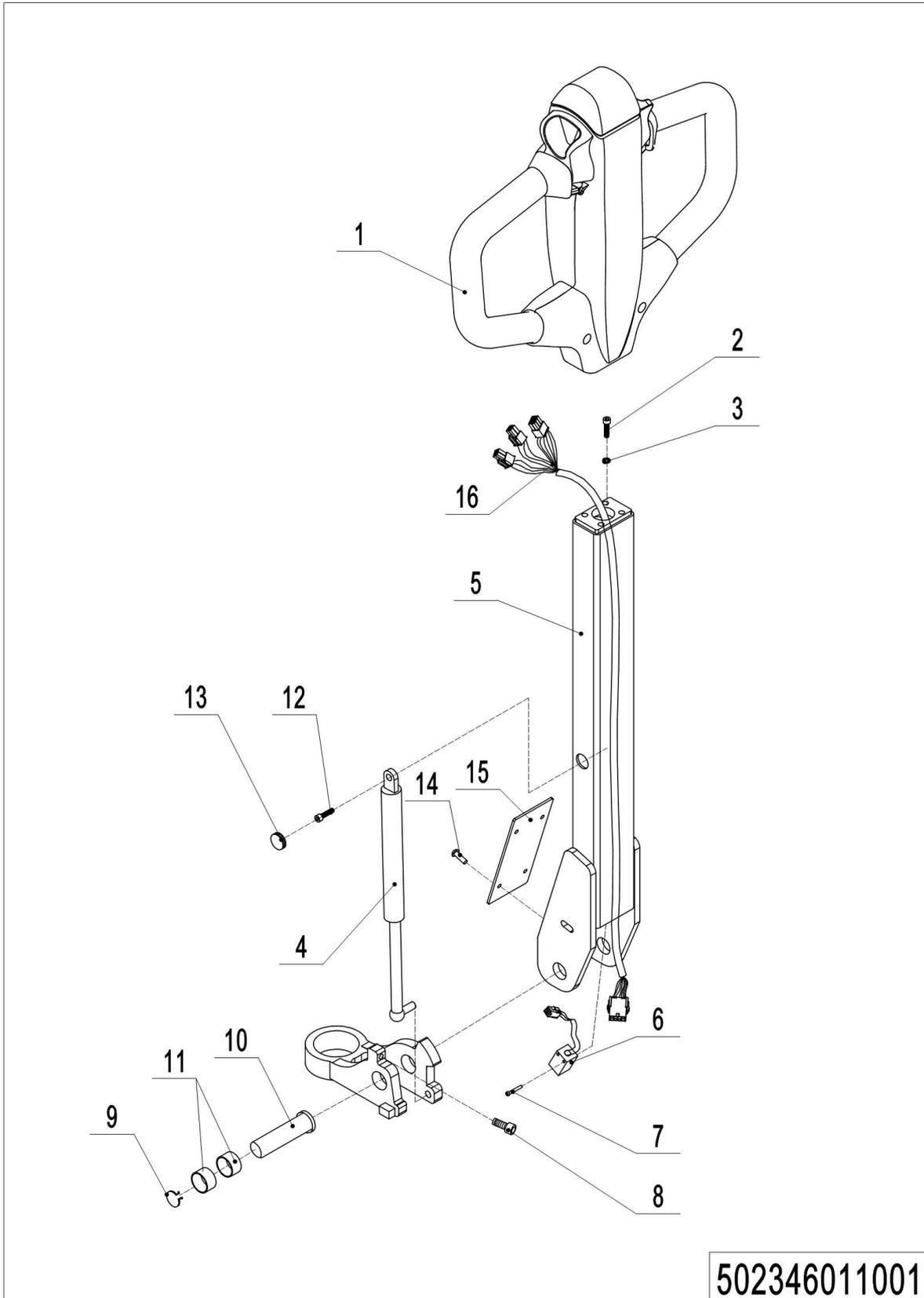
**02 Vehicle Parts (502346038502)****502346038502**

## 02 Vehicle Parts (502346038502)

No.	Item Code	Mark	Item Description	Qty.	Substitute	Note
1	941100100007	2	Screw	2		
2	502338510032	2	Nut	2		
3	502321020000	2	Protective Cover	1		
3	502321020001	2	Protective Cover	1		
4	502336520004	2	Support Bar	1		
5	910200300018	1	Screw	6		
6	920600100003	2	Battery12V64Ah	2		
6	920600100032	2	Battery12V64Ah	2		
7	502333010000	2	Wire Harness	1		
7	502333010004	2	Wire Harness	1		
8	920100300001	1	Fuse	1		
9	502333010017	2	Fault Display Assembly	1		
10	921300200004	2	Cable Clamp	3		
11	910200500034	1	Screw	3		
12	910400500005	1	Spring Washer	2		
13	910400100005	1	Flat Washer	2		
14	502338520039	2	Spacer Bush	2		
15	910200200038	1	Screw	2		
16	502363020000	2	Protective Cover	1		
17	910200200079	1	Screw	8		
18	502313510001	2	Apron	1		
19	910300500005	1	Nut	8		
20	502333010001	2	Wire Harness	1		

## Chapter 4: Steering System, Braking System, Wheels

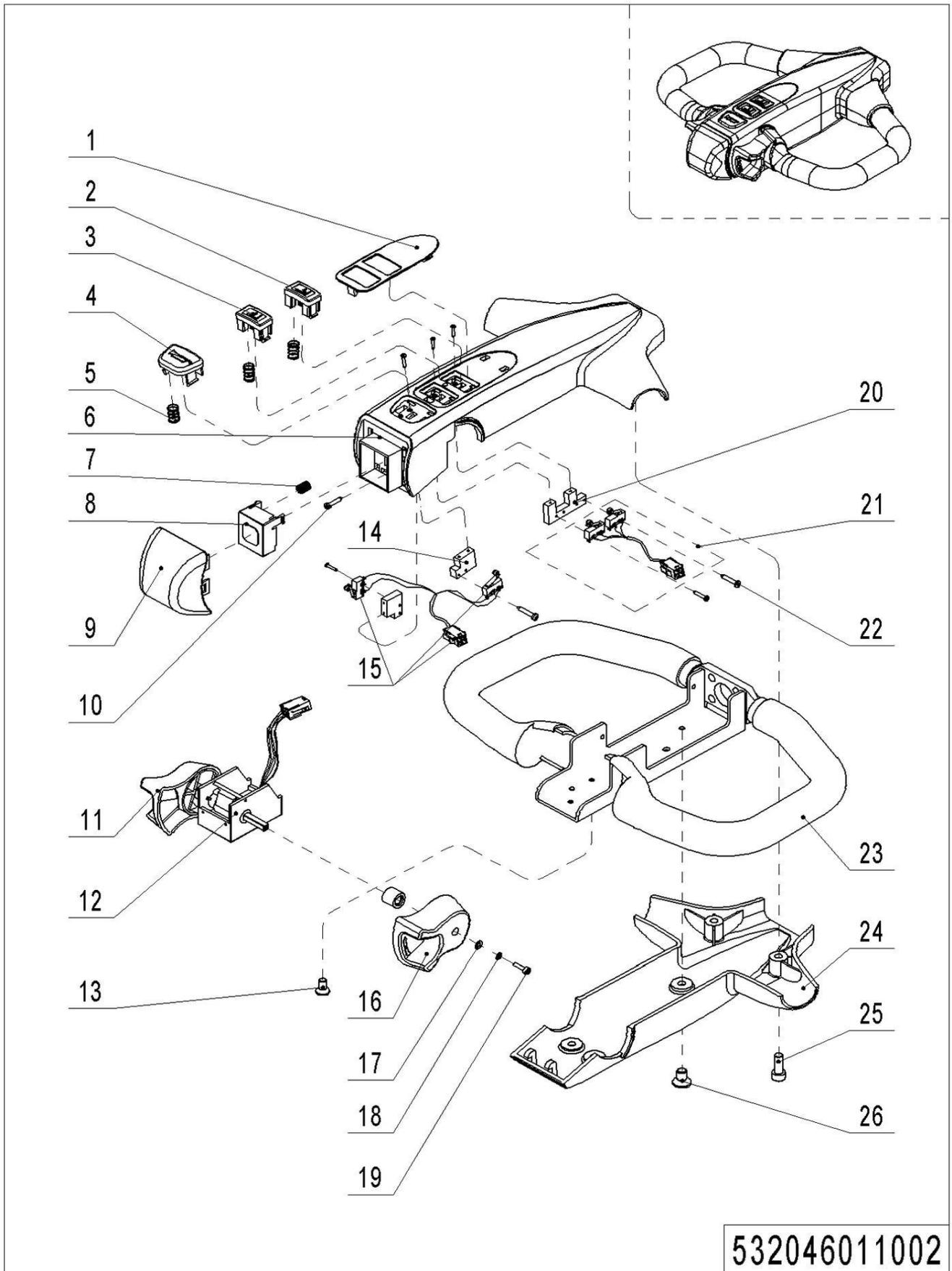
### 01 Tiller Unit(502346011001)



## 01 Tiller Unit(502346011001)

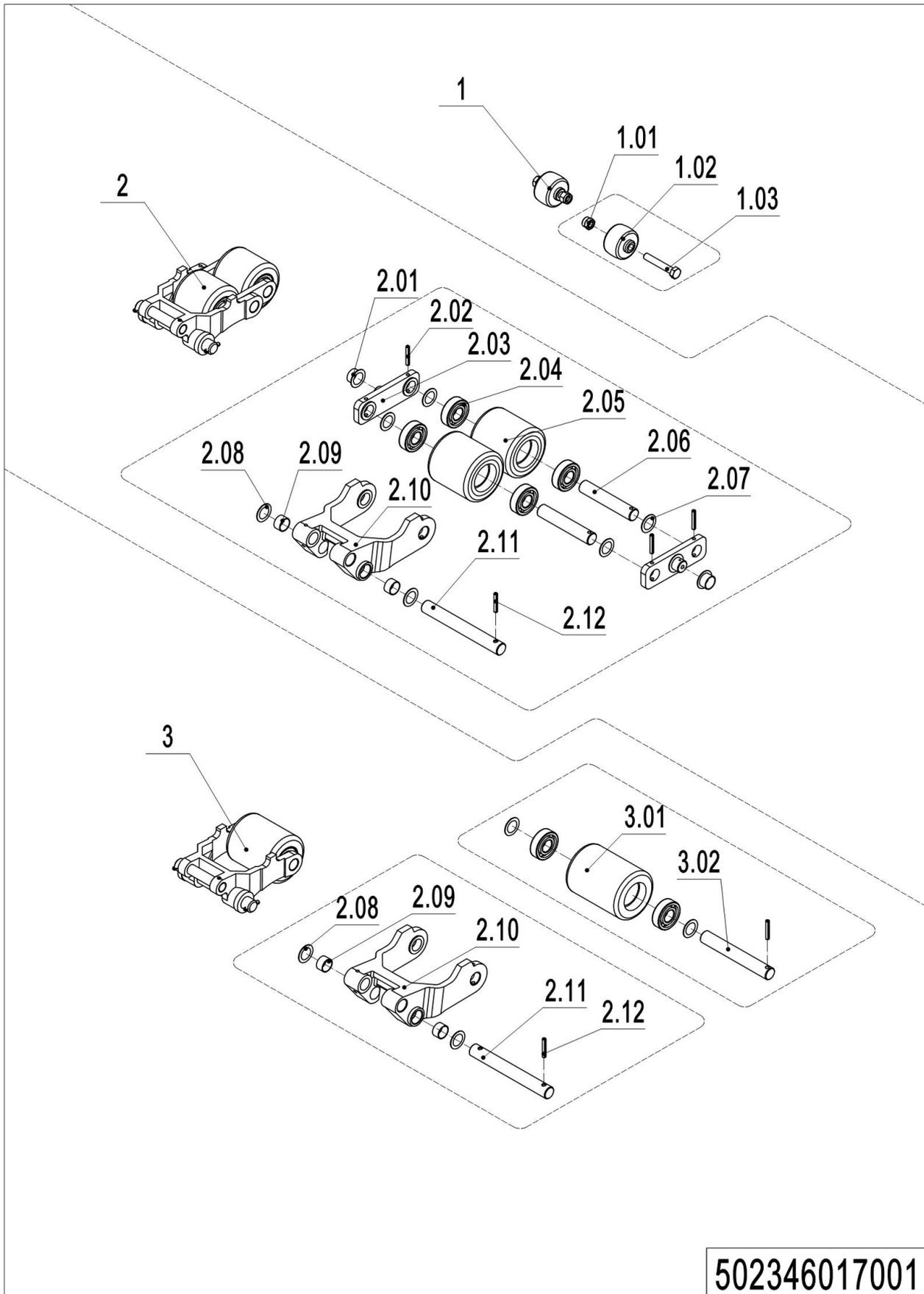
No.	Item Code	Mark	Item Description	Qty.	Substitute	Note
1	502311010005	2	Control Handle	1		
1	502311010004	2	Control Handle	1		
2	910200200055	1	Screw	4		
3	910400500006	1	Spring Washer	4		
4	940400100026		Air Spring	1		
5	502311010000	2	Tiller	1		
6	502311010001	2	Proximity Switch	1		
7	910200500015	1	Screw	2		
8	910200200057	1	Screw	1		
9	910401300011	1	Circlip	1		
10	502311020008	2	Pin	2		
11	940500200005		Bushing	2		
12	941100400001	1	Screw	1		
13	502311020009	2	Close Plate	1		
14	910200300011	1	Screw	4		
15	502311020010	2	Close Plate	1		
16	502333010016	2	Wire Harness	1		

## 02 Tiller(532046011002)



## 02 Tiller(532046011002)

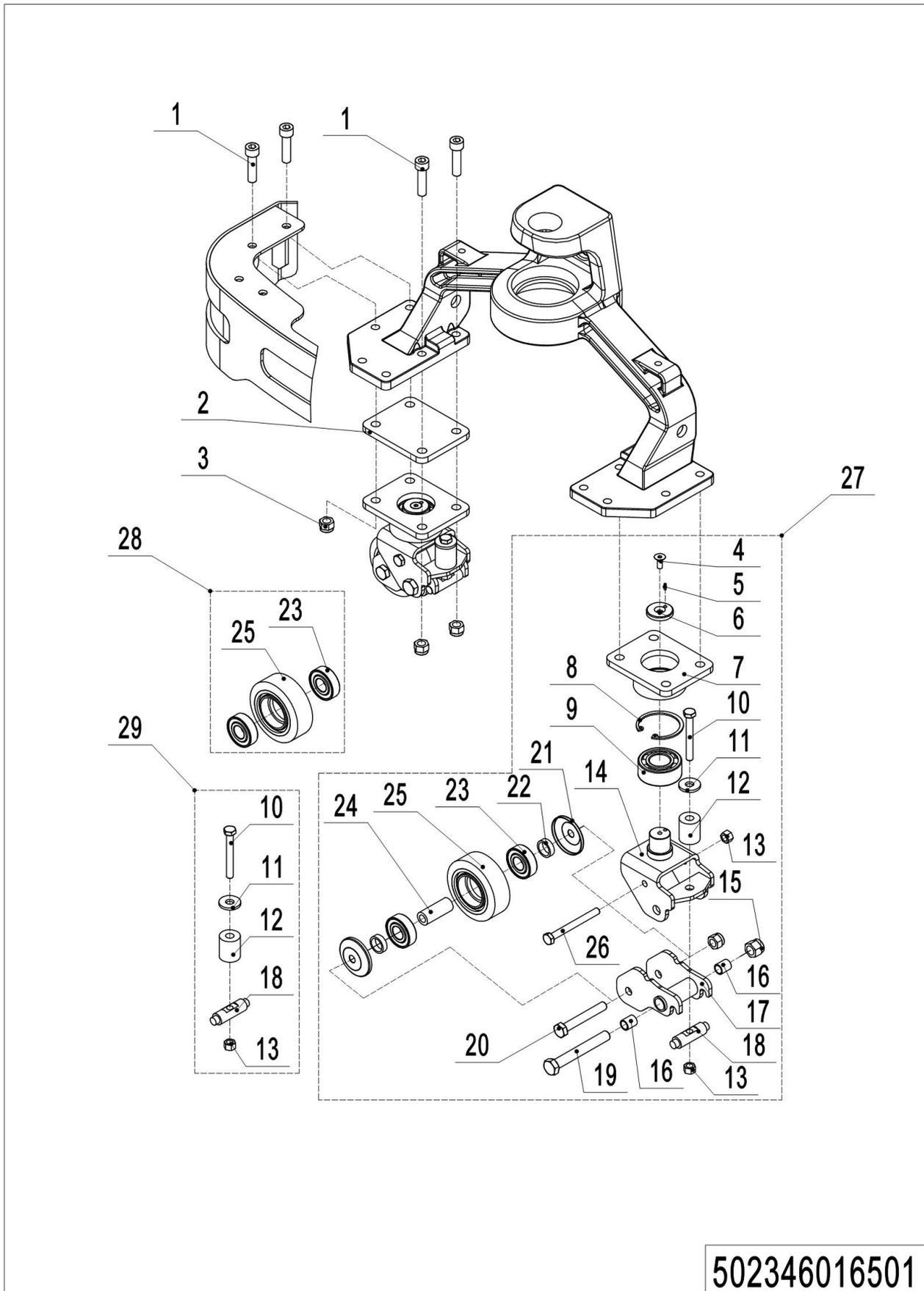
No.	Item Code	Mark	Item Description	Qty.	Substitute	Note
--	502311010005	2	Control Handle	1		
1	502311020023	2	Label	1		
2	502311020021	2	Button	1		
3	502311020020	2	Button	1		
4	502311020019	2	Button	1		
5	502311020022	2	Spring	6		
6	502311020024	2	Handle Cap	1		
7	502311020018	2	Spring	4		
8	502311020017	2	Bracket	1		
9	502311020016	2	Cap, Break Switch	1		
10	910201400001	1	Screw	8		
11	502311020011	2	Traction lever	1		
12	921700100001	2	Accelerator	1		CURTIS
12	921700100010	2	Accelerator	1		DT
13	910200600005	1	Screw	3		
14	502311020014	2	Bracket	1		
15	502311010007	2	Microswitch Kits	1		
16	502311020012	2	Traction lever	1		
17	910400100002	1	Flat Washer	2		
18	910400500002	1	Spring Washer	2		
19	910200200003	1	Screw	2		
20	502311020015	2	Bracket	1		
21	502311010008	2	Microswitch Kits	1		
22	910201400002	1	Screw	6		
23	502311010006	2	Bracket	1		
24	502311020025	2	Handle Cap	1		
25	910200200035	1	Screw	2		
26	910200400015	1	Screw	4		

**03 Load Wheel (Tandem) (502346017001)**

## 03 Load Wheel (Tandem) ( 502346017001)

No.	Item Code	Mark	Item Description	Qty.	Substitute	Note
1	502398510003	2	Pulley components	2		
1.01	910300500005	1	Nut	2		
1.02	505638520039		Running Pulley	2		
1.03	941100200019	1	Bolt	2		
2	502398510020		Wheel	2		
2.01	940500200003		Bushing	4		
2.02	910600500004	1	Spring Pin	8		
2.03	502317020000	2	Plate	4		
2.04	910700200019		Bearing	8/4		Double / single
2.05	940300300005		Wheel $\Phi$ 80x70	4		
2.06	502317020001	2	Axle	4		
2.07	940600500013	2	Washer	8/4		Double / single
2.08	502338520033	2	Roller	4		
2.08	502338520033	2	Roller	4		
2.09	940500100012		Bushing	4		
2.10	502338520032	2	Riser	2		
2.10	502338520078	2	Riser	2		
2.11	502338520031	2	Pin	2		
2.12	910600400025	1	Spring Pin	2		
3	508098510050		Wheel	2		
3.01	940300300023		Wheel $\Phi$ 80x93	2		
3.02	301017020001	2	Axle	2		

## 04 Caster (502346016501)



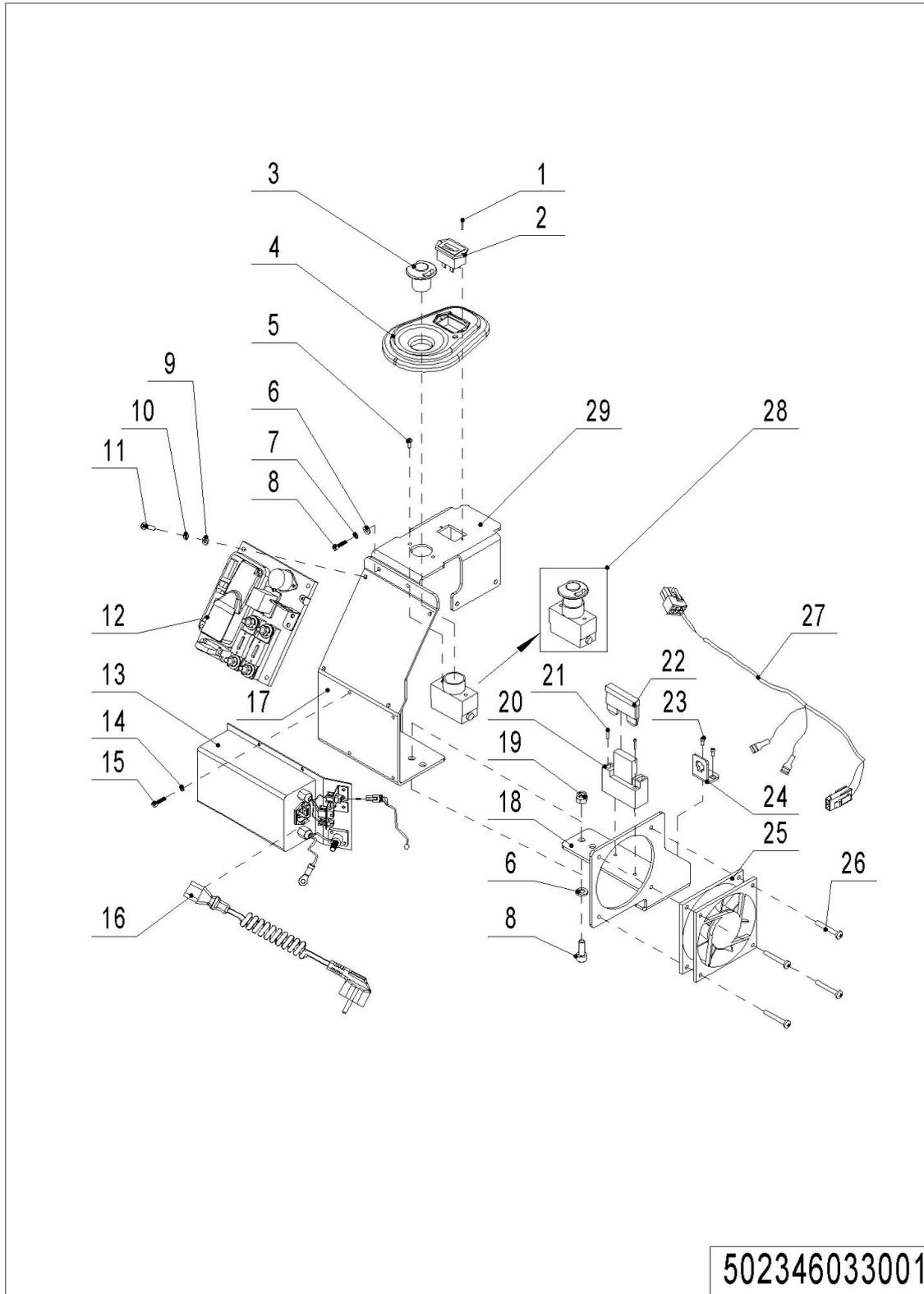
502346016501

## 04 Caster(502346016501)

No.	Item Code	Mark	Item Description	Qty.	Substitute	Note
1	910200200078	1	Screw	8		
2	505616520014	2	Pad	2		
3	910300500005	1	Nut	10		
4	941100300001	1	Screw	2		
5	910600100004	1	Cylindrical Pin	2		
6	505616520007	1	Retaining Ring	2		
7	505616510002	2	Plate	2		
8	910401400016	1	Circlip	2		
9	910700500002	2	Bearing	2		
10	910100300091	1	Bolt	2		
11	910400200003	2	Flat Washer	2		
12	502316520012	2	Spring	2		
13	910300500004	1	Nut	4		
14	502316510004	2	Wheel Carrier	2		
15	910300500006	1	Nut	2		
16	940500100002	2	Bushing	4		
17	502316510005	2	Whirling Arm	2		
18	502316520013	2	Axle	2		
19	910100100056	1	Bolt	2		
20	910100100037	1	Bolt	2		
21	502316520016	2	Dust Cap	4		
22	502316520015	2	Check Ring	4		
23	910700200018	2	Bearing	4		
24	502316520014	2	Bushing	2		
25	940300300017	2	Wheel $\Phi$ 80x30	2		
26	910100100029	1	Bolt	2		
27	502316510003	2	Caster Assembly	2		
28	502398510015		Load Wheel Kit	2		
29	502398510016	2	Spring Components	2		

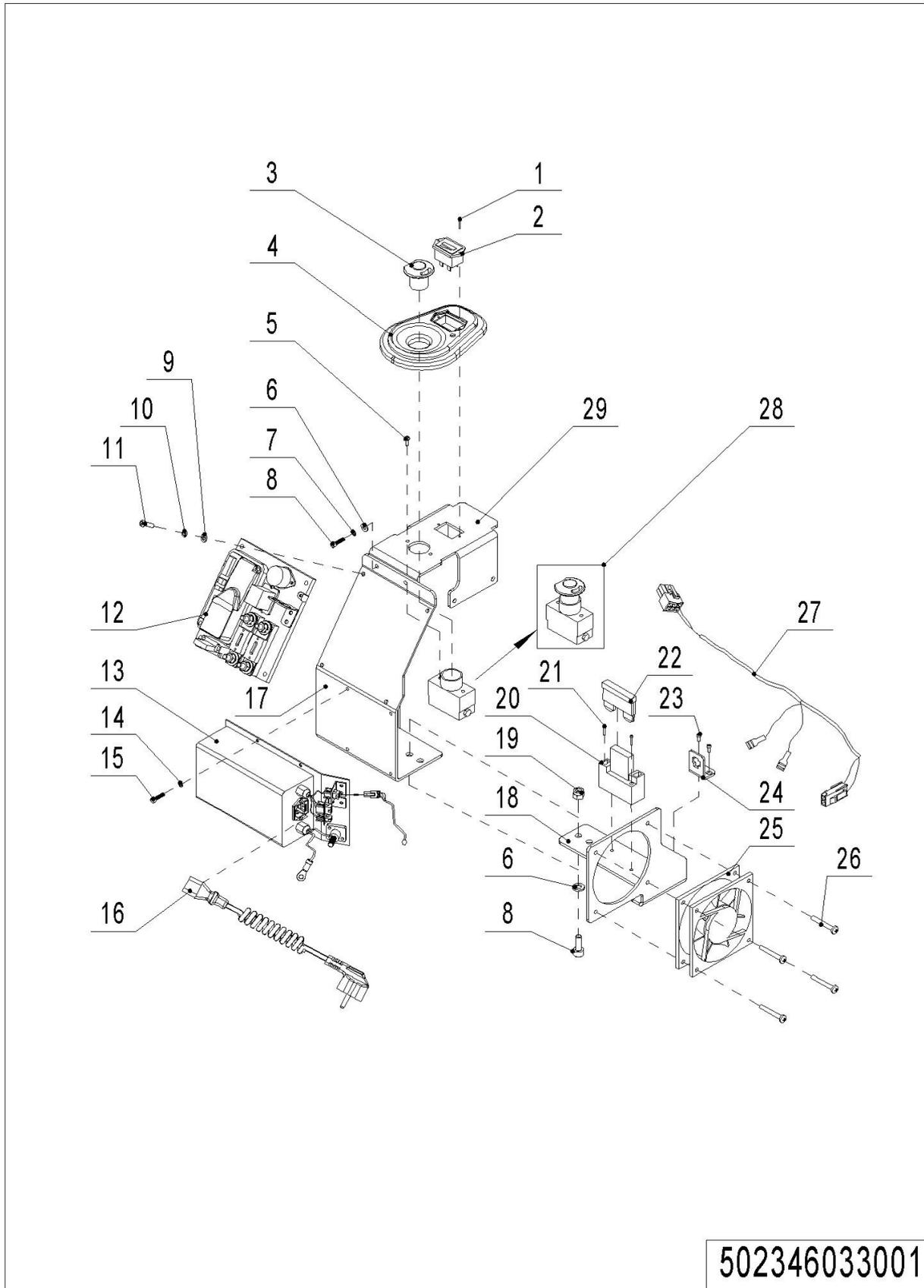
## Chapter 5: Electrical Parts

### 01 Electrical Assembly (502346033001)



## 01 Electrical Assembly (502346033001)

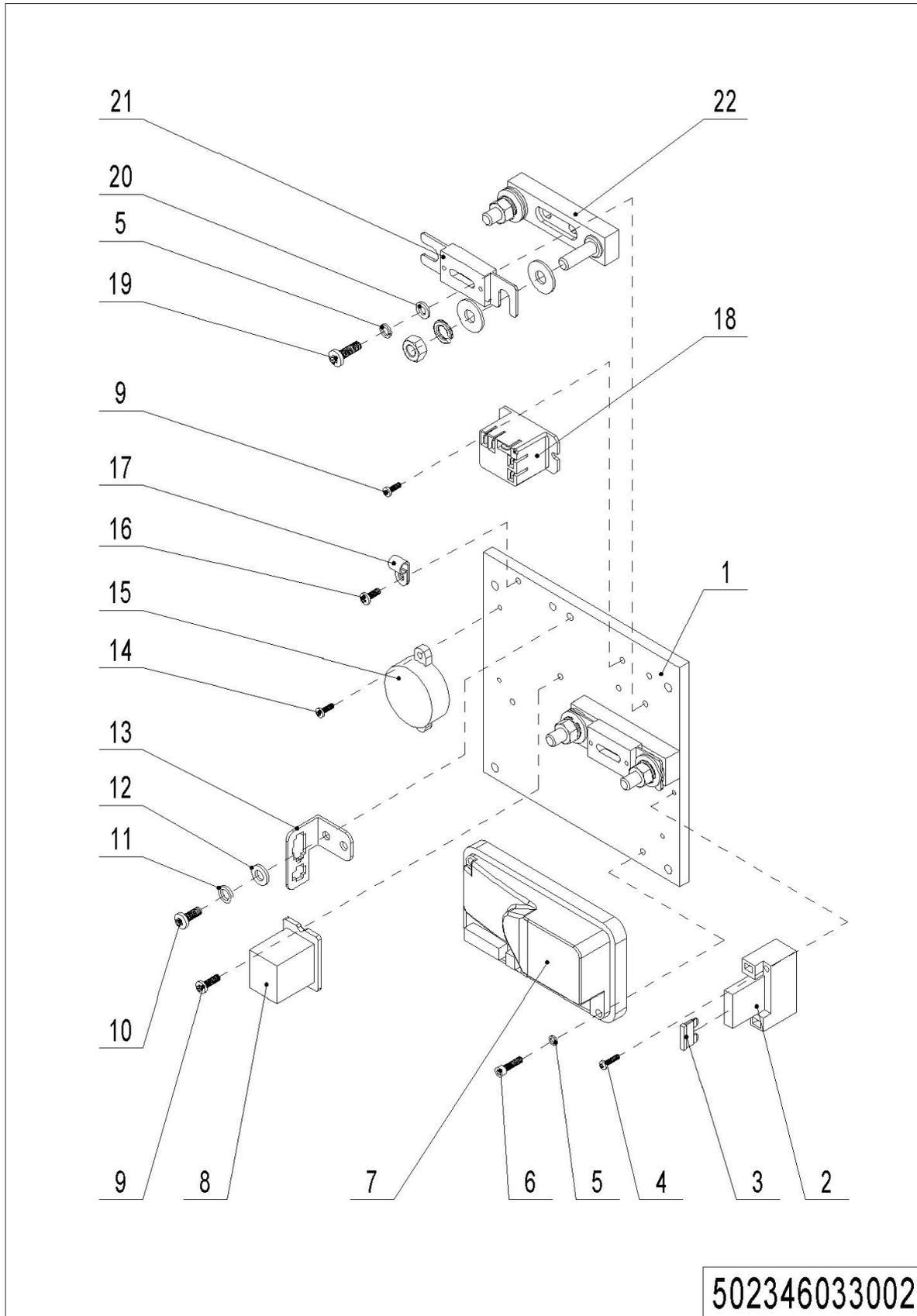
No.	Item Code	Mark	Item Description	Qty.	Substitute	Note
1	910200300004	1	Screw	2		
2	921100100007	2	Battery Indicator	1		
2	921100100036	2	Battery Indicator	1		
3	920200100016	2	Emergency Button	1		
3	920200100019	2	Emergency Button	1		
4	502310020001	2	Panel	1		
5	910200200021	1	Screw	2		
6	910400100005	1	Flat Washer	2		
7	910400500005	1	Spring Washer	2		
8	910200300018	1	Screw	4		
9	910400100004	1	Flat Washer	6		
10	910400500004	1	Spring Washer	4		
11	910200200023	1	Screw	4		
12	502333010002	2	Electronic Components	1		AMER
12	502333010005	2	Electronic Components	1		BT
13	921000100001	2	Charger24V8A	1		
13	921000100002	2	Charger24V8A	1		
13	921000100033	2	Charger24V8A	1		
14	910400500003	1	Spring Washer	4		
15	910200200014	1	Screw	4		
16	921500200003	2	Spring Cable (AUS)	1		
16	921500200004	2	Spring Cable (ENG)	1		
16	921500200005	2	Spring Cable (EU)	1		
16	921500200006	2	Spring Cable (ITY)	1		
16	921500200007	2	Spring Cable (SWD)	1		
16	921500200002	2	Spring Cable (USA)	1		
16	921500200008	2	Spring Cable (Asia)	1		
17	502336510007	2	Mounting Plate	1		
18	502336520001	2	Fixing Plate	1		
19	910300500003	1	Nut	2		
20	920100400006	2	Fuse Holder	1		

**01 Electrical Assembly (502346033001)Continuation**

## 01 Electrical Assembly (502346033001)Continuation

No.	Item Code	Mark	Item Description	Qty.	Substitute	Note
21	910200500017	1	Screw	2		
22	920100400006		Fuse Holder	1		
23	910200500037	1	Screw	2		
24	921300300002	2	Holder	1		
25	502336510008	2	Fan	1		
26	910200500028	1	Screw	4		
27	502333010015	2	Wire Harness	1		
28	920200100003	2	Emergency Button	1		
28	920200100018	2	Emergency Button	1		
29	502310020000	2	Mounting Plate	1		

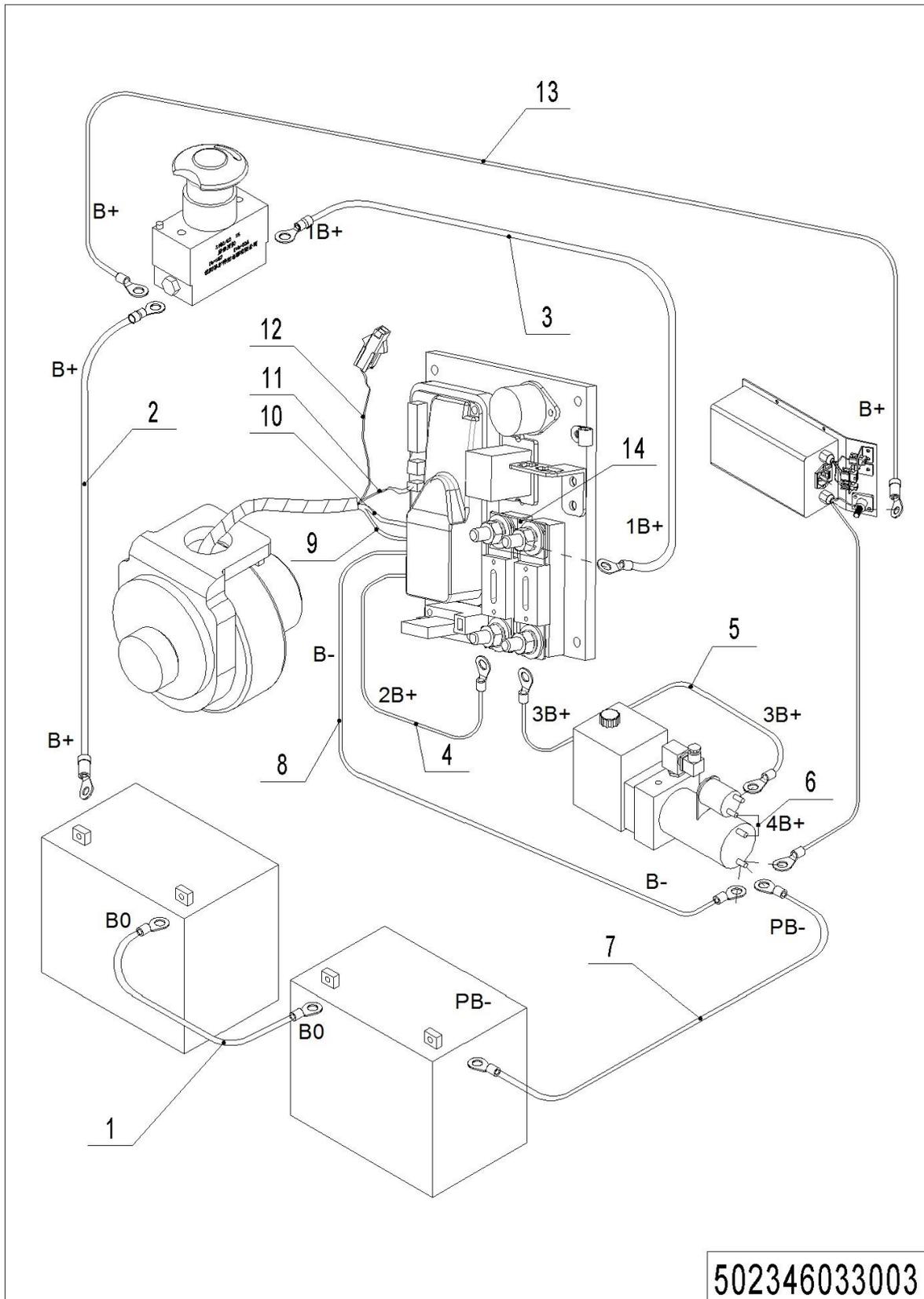
## 02 Controller (502346033002)



## 02 Controller(502346033002)

No.	Item Code	Mark	Item Description	Qty.	Substitute	Note
1	502333020001	2	Plate	1		
2	920100400006	2	Fuse Holder	1		
3	920100200002		Fuse	1		
4	910200500017	1	Screw	2		
5	910400500003	1	Spring Washer	8		
6	910200200017	1	Screw	2		
7	921400100001	2	Controller	1		
8	502333010024	2	Module	1		BT
9	910200500034	1	Screw	2		BT: 4
10	910200500037	1	Screw	2		
11	910400500004	1	Spring Washer	2		
12	910400100004	1	Flat Washer	2		
13	921300300004	2	Holder	1		
14	910200500017	1	Screw	2		
15	502333010025	2	buzzer	1		
16	910200500021	1	Screw	1		
17	921300200002	1	Cable Clamp	1		
18	920800100003	2	Relay	1		
19	910200500024	1	Screw	2		
20	910400100003	1	Flat Washer	2		
21	920100100003		Fuse	2		
22	920100400002	2	Fuse Holder	2		

## 03 Wire Harness (502346033003)



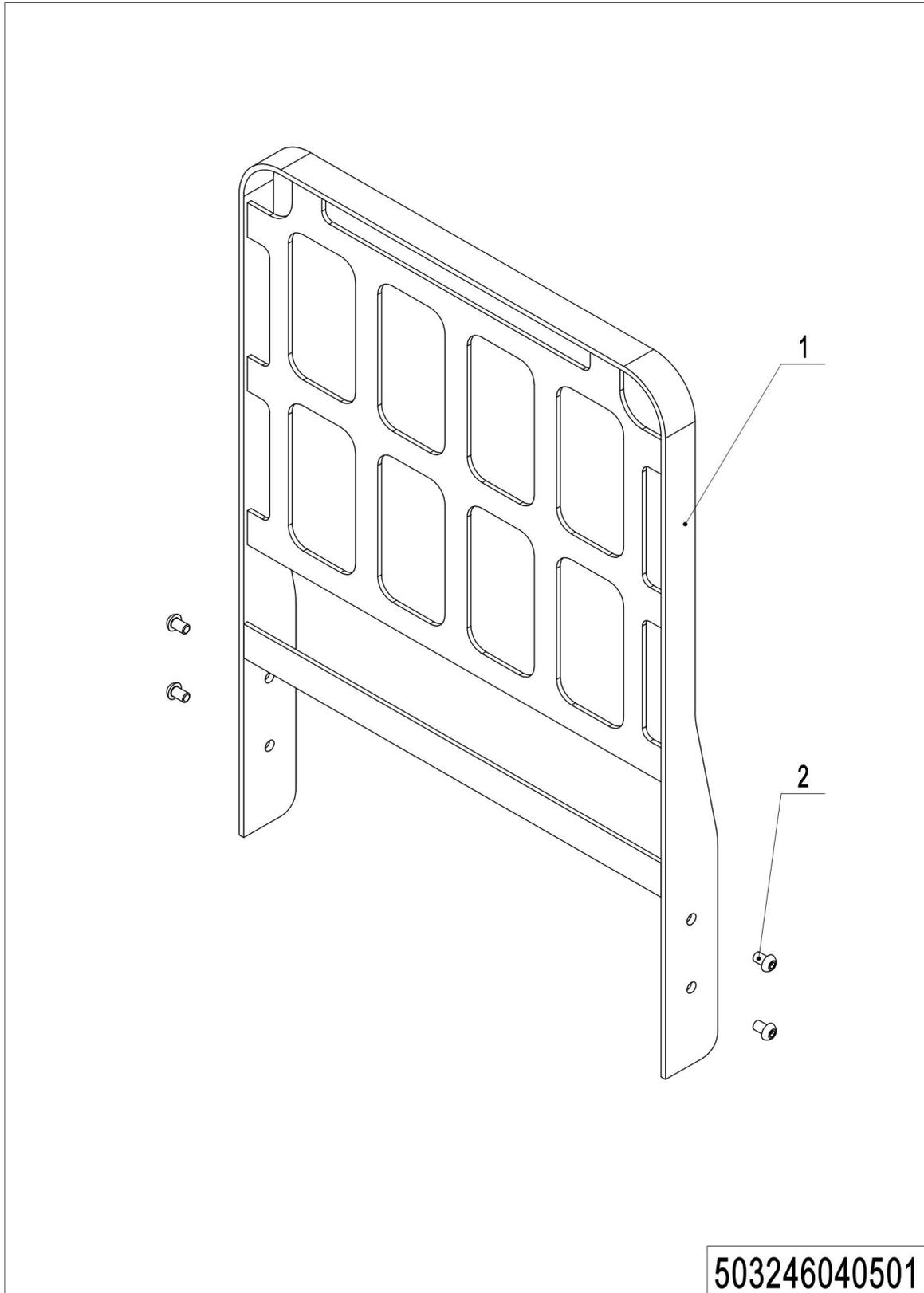
502346033003

## 03 Wire Harness (502346033003)

No.	Item Code	Mark	Item Description	Qty.	Substitute	Note
1	502333010011	2	Cable	1		
2	502333010010	2	Cable	1		
3	502333010006	2	Cable	1		
4	502333010007	2	Cables	1		
5	502333010008	2	Cable	1		
6	502333010009	2	Cable	1		
7	502333010013	2	Cable	1		
8	502333010012	2	Cables	1		
9	502333010020	2	Cables	1		BT
9	502333010022	2	Cables	1		AMER
10	502333010021	2	Cables	1		BT
10	502333010023	2	Cables	1		AMER
11	502333010018	2	Wire Harness	1		BT
11	502333010019	2	Wire Harness	1		AMER
12	502333010003	2	Wire Harness	1		BT
13	502333010014	2	Cables	1		
14	505633020003	2	Copper Busbar	1		

## Chapter 6: Special Parts

### 01 Load Backrest (502346040501)

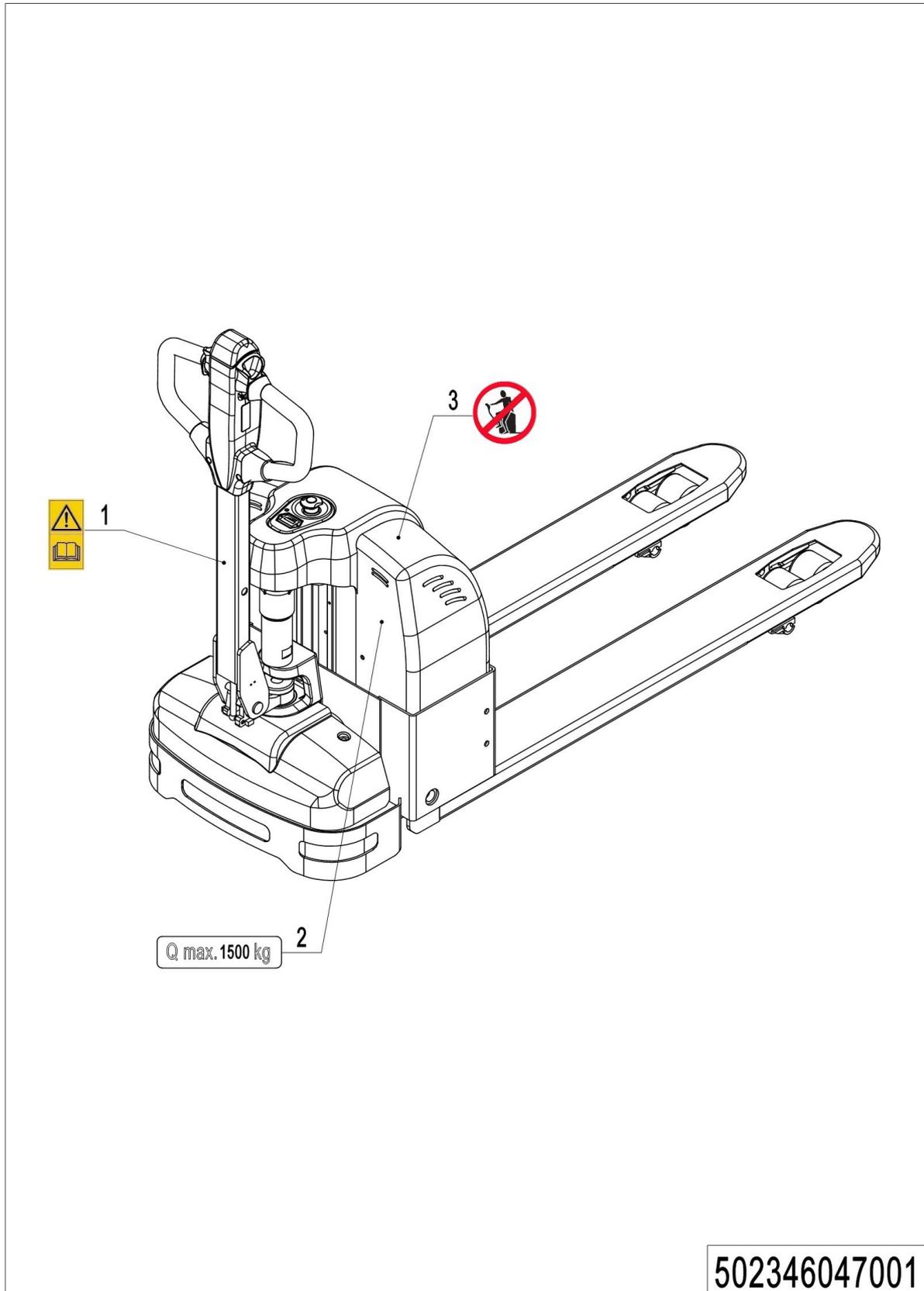


## 01 Load Backrest (502346040501)

No.	Item Code	Mark	Item Description	Qty.	Substitute	Note
1	503240510000	2	Load Backrest	1		
1	503240510001	2	Load Backrest	1		
2	910200300028	1	Screw	4		

## Chapter 7: Others

### 01 Labels and Decals-EU(502346047001)

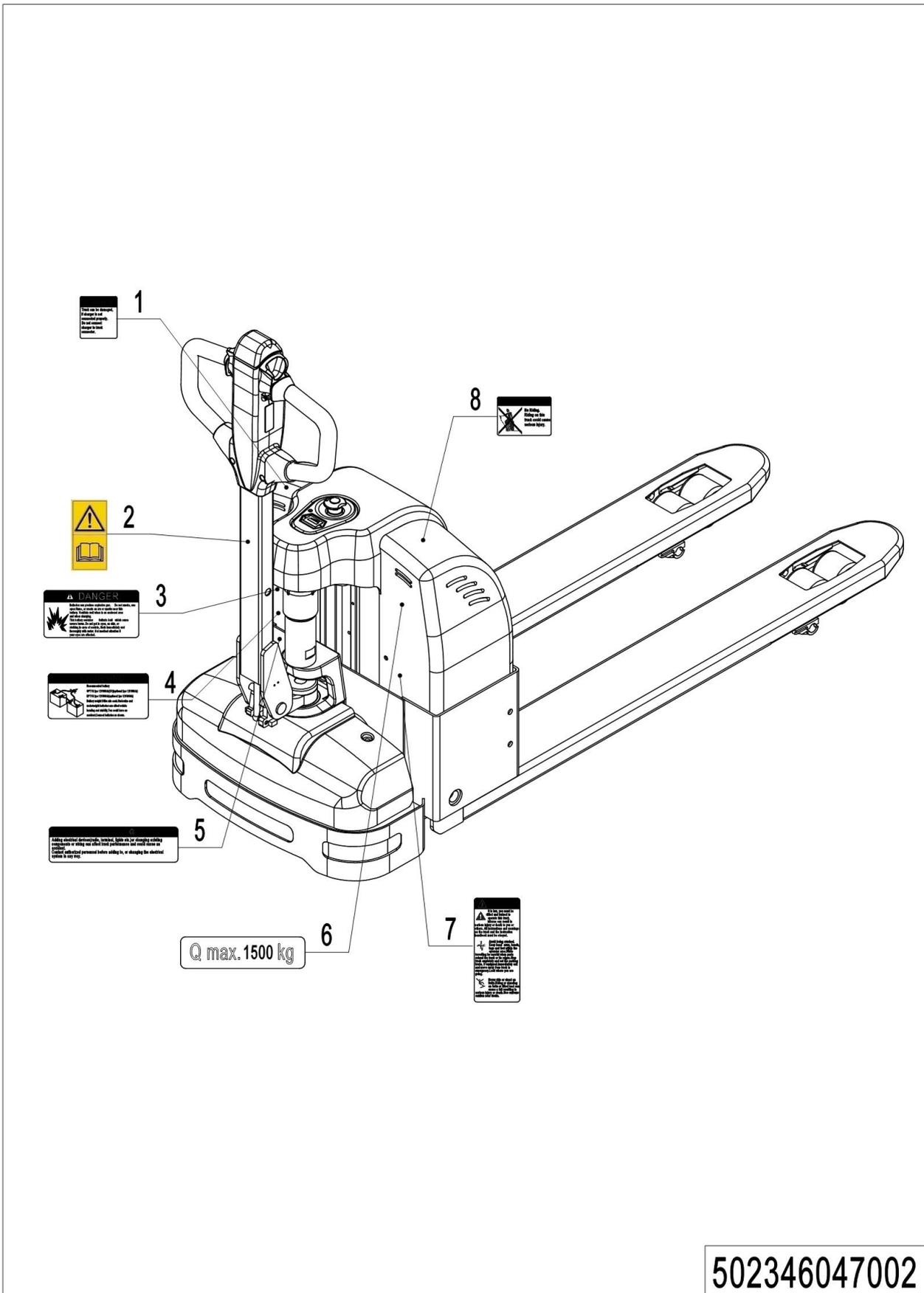


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**01 Labels and Decals-EU (502346047001)**

<b>No.</b>	<b>Item Code</b>	<b>Mark</b>	<b>Item Description</b>	<b>Qty.</b>	<b>Substitute</b>	<b>Note</b>
1	941200300002	2	Label	1		
2	941200200020	2	Label	1		
3	941200100003	2	Label	1		

**02 Labels and Decals-US (502346047002)**



1= Supply as package. 2= Supply with constraints. 3= Phasing-out supply. 4= Supply as assembly. 5= Check other tables.

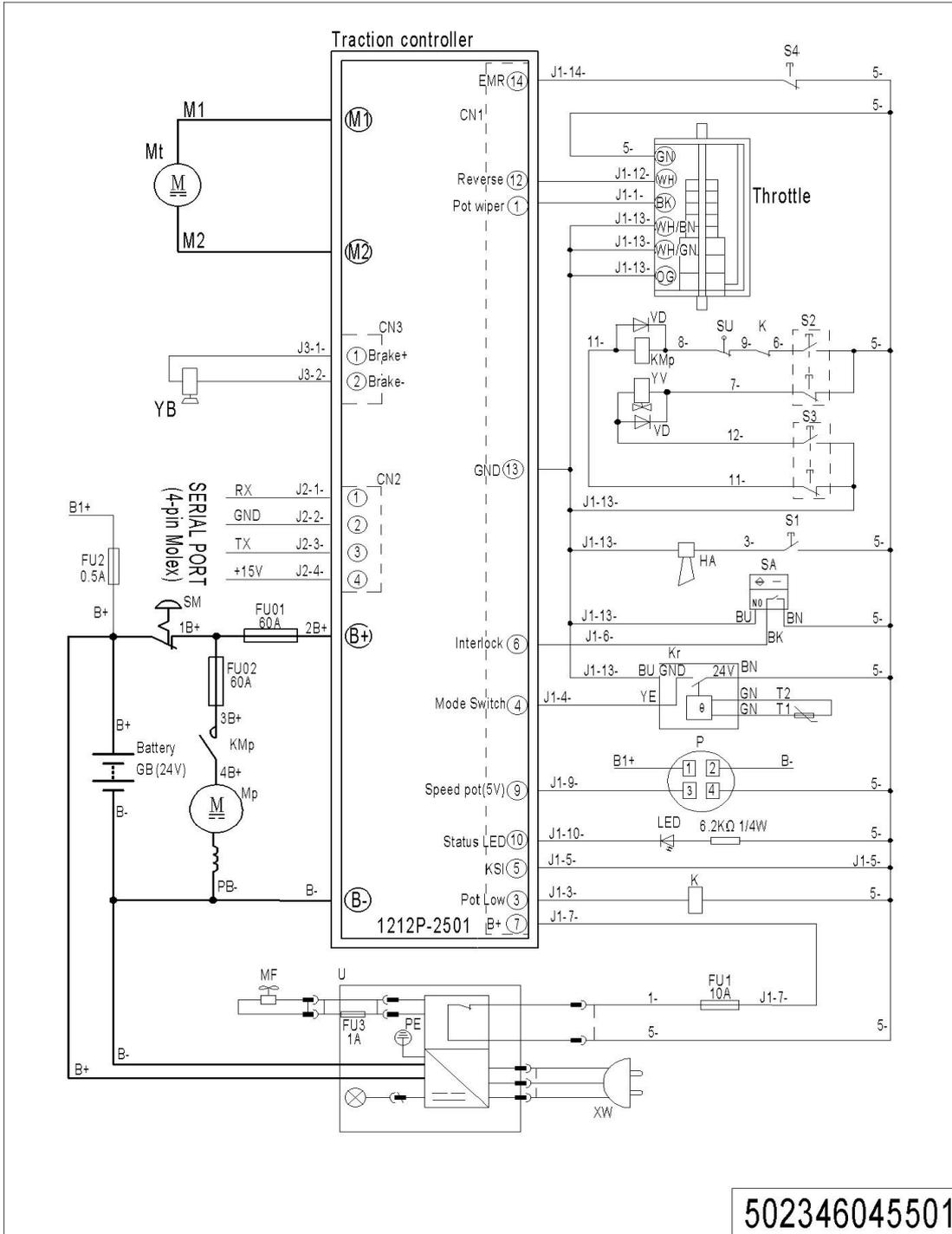
## 02 Labels and Decals-US(502346047002)

No.	Item Code	Mark	Item Description	Qty.	Substitute	Note
1	941200100012	2	Label	1		
2	941200300002	2	Label	1		
3	941200100013	2	Label	1		
4	502347020000	2	Label	1		
5	941200100010	2	Label	1		
6	941200200020	2	Label	1		
7	941200100009	2	Label	1		
8	941200100011	2	Label	1		

Appendix

01 Electrical Circuit Diagram(502346045501)

Electrical diagram (with temperature sensor):

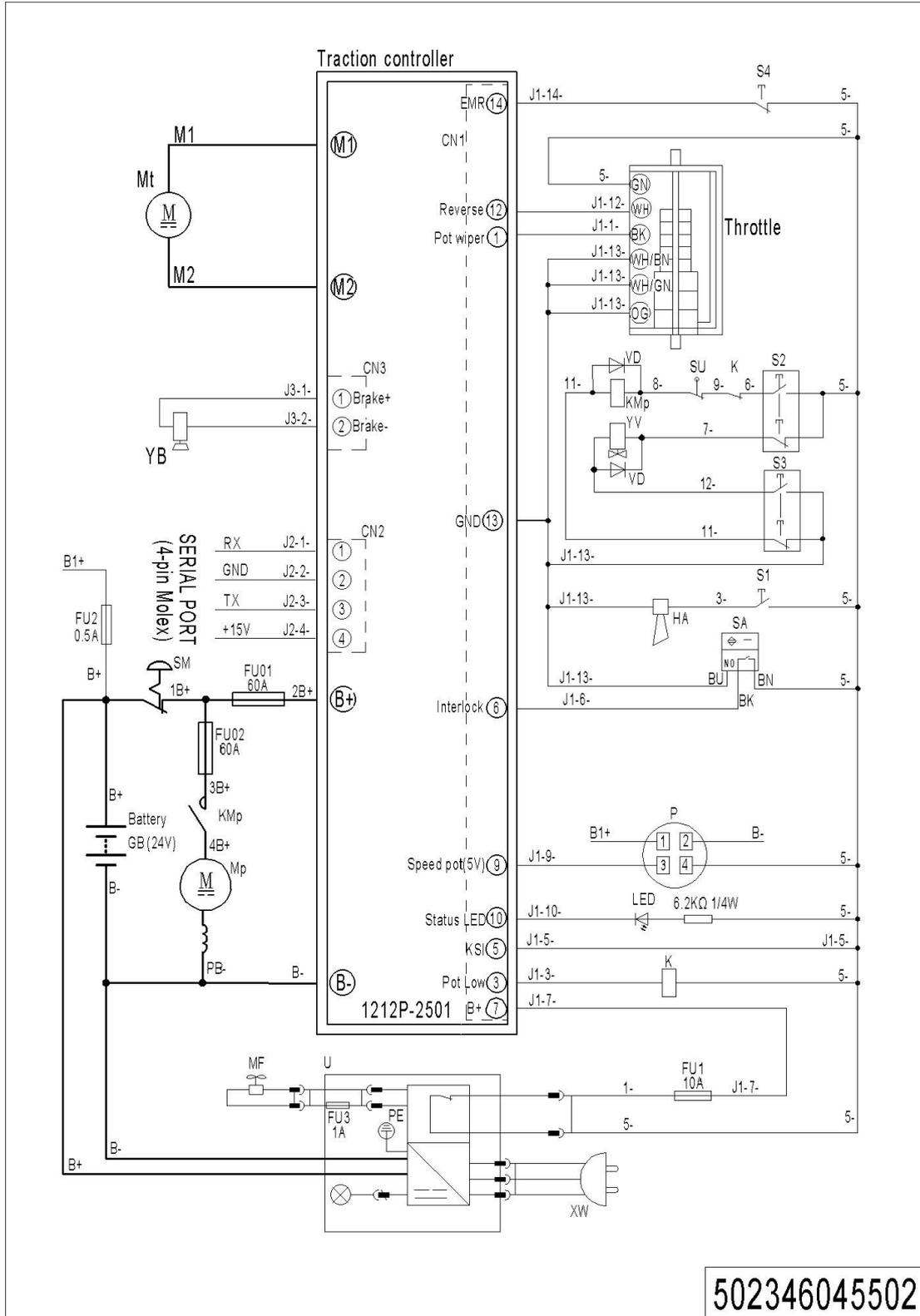


502346045501

1= Supply as package. 2= Supply with constraints. 3= Phasing-out supply. 4= Supply as assembly. 5= Check other tables.

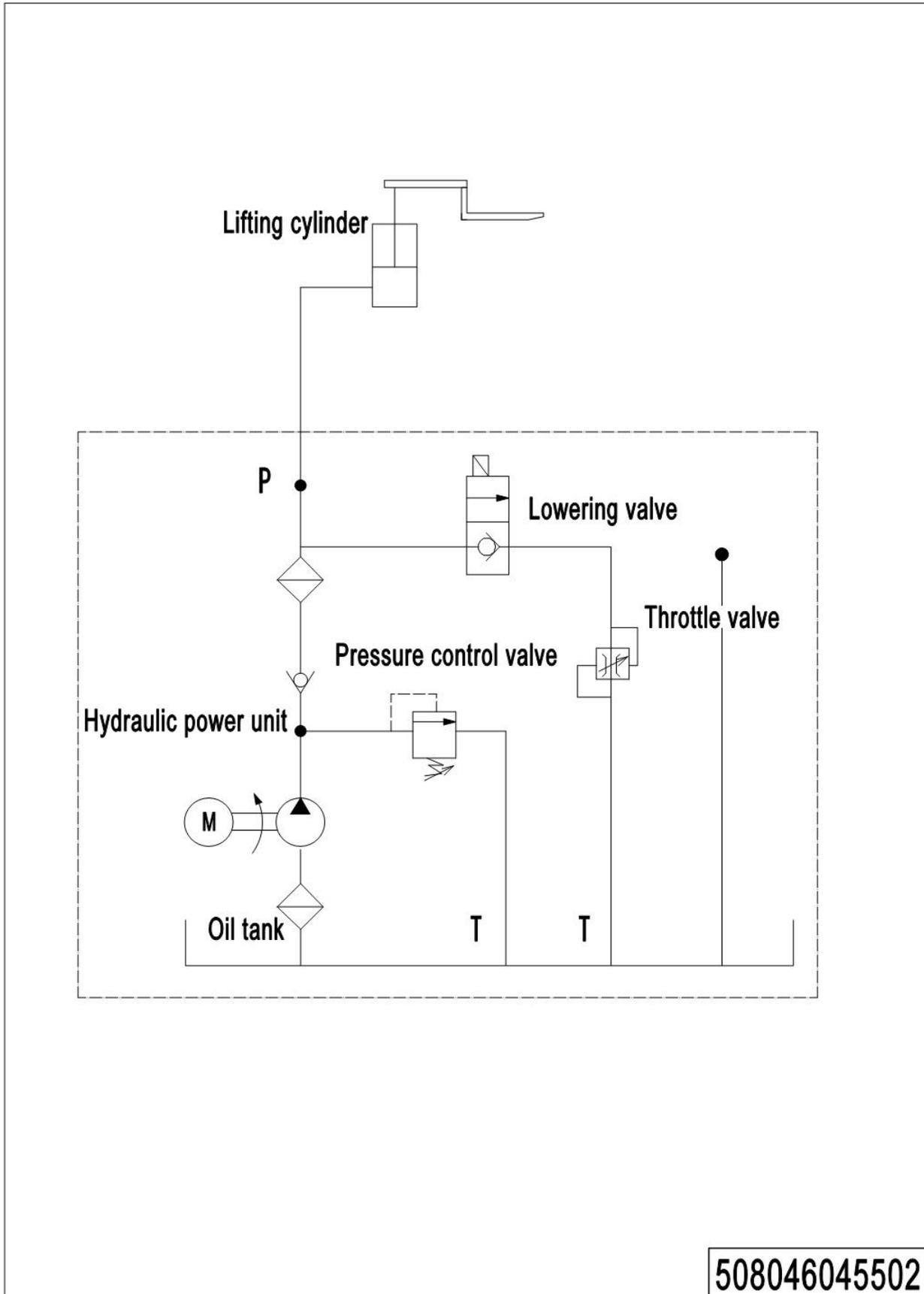
02 Electrical Circuit Diagram(502346045502)

Electrical diagram (without temperature sensor):



502346045502

1= Supply as package. 2= Supply with constraints. 3= Phasing-out supply. 4= Supply as assembly. 5= Check other tables.

**03 Hydraulic Circuit Diagram(508046045502)**

## 04 Consumable Parts List

No.	Item Code	Item Description	Qty.	Chapter/ Section/ Number
1	502313510002	Microswitch	1	Chapter 1/01/11
2	502398520002	Tyre	1	Chapter 1/02/1. 02
3	502398520003	Tyre	1	Chapter 1/02/1. 03
4	532098520032	Carbon Brush	1	Chapter 1/03/18
5	910800900003	Bonded Washer	2	Chapter 2/01/2
6	502398520037	Carbon Brush	1	Chapter 2/02/11
7	502398510025	Seal Kit	1	Chapter 2/03/5
8	940500100006	Bushing	4	Chapter 3/01/6
9	940500100032	Bushing	2	Chapter 3/01/7
10	920100300001	Fuse	1	Chapter 3/02/8
11	940400100026	Air Spring	1	Chapter 4/01/4
12	940500200005	Bushing	2	Chapter 4/01/11
13	505638520039	Running Pulley	2	Chapter 4/03/1. 02
14	502398510020	Wheel	2	Chapter 4/03/2
15	940500200003	Bushing	4	Chapter 4/03/2. 01
16	910700200019	Bearing	8/4	Chapter 4/03/2. 04
17	940300300005	Wheel $\Phi$ 80x70	4	Chapter 4/03/2. 05
18	940500100012	Bushing	4	Chapter 4/03/2. 09
19	508098510050	Wheel	2	Chapter 4/03/3
20	940300300023	Wheel $\Phi$ 80x93	2	Chapter 4/03/3. 01
21	502398510015	Load Wheel Kit	2	Chapter 4/04/28
22	920100400006	Fuse Holder	1	Chapter 5/01/22
23	920100200002	Fuse	1	Chapter 5/02/2. 04
24	920100100003	Fuse	2	Chapter 5/02/21